

CERTIFICATE

TÜV Teknik Kontrol ve Belgelendirme A.Ş.

Quality requirements for fusion welding of metallic materials

EN ISO 3834-2

Manufacturer/production facility	İleri Mekanik Makina Kalıp İmalat San. ve Tic. A.Ş. TOSB Otomotiv (OSB) Mahallesi 13. Sokak No: 5-1 Şekerpınar Kocaeli/Türkiye
Standard:	EN ISO 3834-2
Scope:	Design and Manufacture of Steering and Pedal Systems, Plastic and Mechanical Cab Hardware Parts, Formed and Welded Components
Certificate No:	QS-TUVNORD-2021/4752
Report No:	RP-QS-TUVNORD-2021/4751
Certificate start date:	25/11/2021
Certificate expiry date:	24/11/2024

The company is using a quality assurance system, technical equipment, qualified personnel and procedures for joining processes for manufacturing and testing of welded products.

Istanbul, 12/10/2021

See Annex 1

Serhan ZURNACI

Technical Manager

TÜV Teknik Kontrol ve Belgelendirme A.Ş.



In case of continuous adherence to the requirements of the standard and certification agreements the certificate remains valid until the date specified above.



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Annex 1

TÜV Teknik Kontrol ve Belgelendirme A.Ş. EN ISO 3834-2

Scope of certification

Welding process according to EN 4063	Base Material acc.to CEN ISO/TR 15608	Joint Type	Approval Range of Thickness (mm)
135 (automatic)	1.1, 1.2	BW	1 - 16
135 (automatic)	1.1, 1.2	FW	1.4 - 16
135 (fully mechanized)	11.2/1.2	FW	3 - 33
135 (partly mechanized)	1.1, 1.2	FW	1.4 - 16

Responsible Welding Coordinator

Name Surname	Birth Place	Birth Date
Deniz ŞEKER	Kartal	11.04.1992

Deputy welding coordinator

Name Surname	Birth Place	Birth Date
Kadir ALİBABAĞLU	Çaycuma	25.11.1971

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